

Custom

SPLIT-2

DART AEROSPACE LTD		Work Order:	24244
Description: 206B Fwd Crosstube Assembly		Part Number:	D206-667-101
Dwg: D206-667-141 Rev. B		Qty:	3
		Page 1 of 3	

CHG002
 1st K5.
 1st 1st 1st
 1st 1st 1st

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler Dwg not required	W	05-09-12	3
2	DC	Photocopy bluefile and create labels as per PPP D206-667-101 CHG002			
3	MS	Pick: Qty Part number Description Batch 1 D6001-105 Crosstube Check OD = 2.250"; ID = 1.874"			
4	MS	Fill tube with sand & install plugs DT8534 on both ends as per Folio FA083			
5	MS	Turn first side as per Folio FA083			
6	MS	Deburr & inspect for surface damage. Repair damage within limits as per Dwg D206-667-141.			
7	QC1	Inspect dimensions as per Dwg D206-667-141			
8	MS	Turn second side as per Folio FA083			
9	MS	Deburr & inspect for surface damage. Repair damage within limits as per Dwg D206-667-141.			
10	QC1	Inspect dimensions as per Dwg D206-667-141			
11	QC8	Second inspection			
12	MS	Polish entire outside surface of crosstube			
13	MS	Remove sand and plugs			
14	MS	Scribe part # and batch # using vibrating stylus as per Dwg D206-667-141			
15	FP	Chemical Conversion Coat as per QSI 005 4.1			
16	QC5	Inspect work to Step 15			
17	LB	Bend tube as per Dwg D206-667-141 using CNC bender program 206B-fw and Folio FT Remove from stock			
18	QC6	Inspect dimensions and work to Step 17 Bolt cuffs to remove print			
19	LG	Drill pilot holes in tube as per Dwg D206-667-141 using drill Jig DT8541 & DT8542. Drill all (3) top holes.	DP	05-9-13	B
20	LG	Drill & ream holes as per Dwg D206-667-141 using drill Jig DT8575 & DT8576. Drill all (3) top holes.	DP	05-9-15	B
21	LG	Flip tube and switch drilling Jigs from right to left, left to right. Locate Jigs off existing holes using "T" pins.	DP	05-9-15	B
22	LG	Drill pilot holes as per Dwg D206-667-141. Drill only the top (2) holes.	DP	05-9-15	B
23	LG	Drill & ream the top (2) holes as per Dwg D206-667-141	DP	05-9-15	B

W A W

Buff

2

DART AEROSPACE LTD		Work Order:	
Description: 206B Fwd Crosstube Assembly		Part Number:	D206-667-101
Dwg: D206-667-141 Rev. B		Qty:	
		Page 2 of 3	

Step	Location	Procedure	By	Date	Qty																												
24	LG	Drill rivet holes as per Dwg D206-667-141 using drill Jig DT8787FWD. Note: side with 3 x Ø0.323" holes is Fwd side.	DP	05-9-15	3																												
25	LG	Drill rivet holes as per Dwg D206-667-141 using drill Jig DT8787AFT.	DP	05-9-15	3																												
26	LG	C'sink holes as per Dwg D206-667-141. Allow rivet to sit below surface to compensate for paint.	DP	05-9-15	3																												
27	LG	Deburr & Inspect for surface damage. Repair damage within limits as per Dwg D206-667-141	DP	05-9-15	3																												
28	QC5	Inspect work to Step 27	2	05-09-20	3																												
29	FP	Chemical Conversion Coat as per QSI 005 4.1	MM	05-10-04	3																												
30	QC3	Inspect Chemical Conversion Coat	2	05-10-04	3																												
31	PG	Liquid Penetrant Inspection as per QSI 038 Or Issue P/O: _____ LPI as per ASTM 1417 Level 2 Attach copy of NDT results to work order	NA																														
32	RG	Inspect for transit damage Ensure copy of NDT results attached to work order.																															
33	QC6	Inspect for damage & ensure results are as per Dwg D206-667-141																															
34	FP	Prime inside and outside crosstube as per QSI 005 4.2	MM	05-10-04	3																												
35	FP	Paint outside crosstube with White Imron as per QSI 005 4.2	MM	05-10-04	3																												
36	QC14	Inspect Spray Paint	NA																														
37	FP	Wrap in plastic bag to protect from scratches	NA																														
38	LG	Lug tube with the (3) hole side facing up. Pick: <table><tr><th>Qty</th><th>Part number</th><th>Description</th><th>Batch</th></tr><tr><td>2</td><td>D2856-400-694</td><td>Abrasion Strip</td><td>NA</td></tr><tr><td>2</td><td>D2873-043</td><td>Nut Plate</td><td>B24154</td></tr><tr><td>2</td><td>D2873-045</td><td>Nut Plate</td><td>B24155</td></tr><tr><td>2</td><td>D2891-1</td><td>Support</td><td>NA</td></tr><tr><td>14</td><td>MS20601AD4W8</td><td>Rivet</td><td>M18523</td></tr><tr><td>4</td><td>MS21920-20</td><td>Clamp</td><td>NA</td></tr></table>	Qty	Part number	Description	Batch	2	D2856-400-694	Abrasion Strip	NA	2	D2873-043	Nut Plate	B24154	2	D2873-045	Nut Plate	B24155	2	D2891-1	Support	NA	14	MS20601AD4W8	Rivet	M18523	4	MS21920-20	Clamp	NA	DP	06-1-0	3
Qty	Part number	Description	Batch																														
2	D2856-400-694	Abrasion Strip	NA																														
2	D2873-043	Nut Plate	B24154																														
2	D2873-045	Nut Plate	B24155																														
2	D2891-1	Support	NA																														
14	MS20601AD4W8	Rivet	M18523																														
4	MS21920-20	Clamp	NA																														
39	LG	Install abrasion strips as per QSI 035 using DT8579 (3) top holes should be facing up.	N/A																														
40	LG	Install supports and clamps as per Dwg D206-667-141. Torque clamps to 80-100 in lb.	N/A																														
41	LG	Install nut plates as per Dwg D206-667-141. Touch-up rivet heads with Imron paint.	DP	06-1-0	3																												
42	QC5	Inspect work to Step 41	2																														

check last page

RELEASED
11/03/01

DART AEROSPACE LTD		Work Order:	
Description: 206B Fwd Crosstube Assembly		Part Number:	D206-667-101
Dwg: D206-667-141 Rev. B		Qty:	X2
		Page 3 of 3	

Step	Location	Procedure	By	Date	Qty																
43	KP	<div>Pick: Packing Kit</div> <table><thead><tr><th>Qty</th><th>Part number</th><th>Description</th><th>Batch</th></tr></thead><tbody><tr><td>10</td><td>AN5-7A</td><td>Bolt</td><td>M18 536</td></tr><tr><td>4</td><td>AN5-30A</td><td>Bolt</td><td>M19512</td></tr><tr><td>10</td><td>AN960JD516</td><td>Washer</td><td>M101367</td></tr></tbody></table>	Qty	Part number	Description	Batch	10	AN5-7A	Bolt	M18 536	4	AN5-30A	Bolt	M19512	10	AN960JD516	Washer	M101367			
Qty	Part number	Description	Batch																		
10	AN5-7A	Bolt	M18 536																		
4	AN5-30A	Bolt	M19512																		
10	AN960JD516	Washer	M101367																		
44	QC4	Inspect Kit 100% for Completeness on the W/O		6/1/28	2																
45	PK	Identify and pack for shipping as per PPP D206-667-101 Rev C		6/8/01	2																
46	AC	Cost / part: _____		6/8/02	2																
47	DC	Close W/O Inspect Level 21		06-08-09	2																

Rev	Date	Change	Revised By	Approved
A	00.11.21	New issue	EC	
B	01.02.06	Combined 667-141 with 667-101	EC	
C	01.08.08	Reformat	SM	
D	01.10.01	Added tool #'s & Imron paint	SM	
E	04.02.16	Reformat	KJ/DS	
F	05.08.30	Add holes for compatibility with Bell Skidtubes	KJ/JLM	

RELEASED
11/15/01



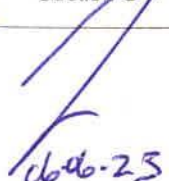

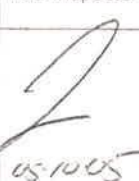
W/O:

WORK ORDER CHANGES

DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:

WORK ORDER NON-CONFORMANCE (NCR)

DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			
05-10-05	35	cuffs remarked & re-painted. grinder marks shown on x-tubes also little knicks.		re-paint x-tubes Imron white as per QS 1005 4.2 too supports on both sides	 BB 23	 06-06-25	 06-06-25	 05-10-05

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA:  Date: 06/08/09

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____

5.0 PARTS LIST

Item	Qty -011	Qty -013	Qty -015	Qty -101	Qty -201	Qty -103	Qty -203	Qty -105	Qty -205	Part Number	Description
	X									D206-667-011	SPACER BLOCK KIT
		X								D206-667-013	NUT PLATE KIT (-101/-103/-105/-203/-205)
			X							D206-667-015	NUT PLATE KIT (-201)
				X						D206-667-101	CROSSTUBE INSTALLATION, 206A/B HIGH FWD
					X					D206-667-201	CROSSTUBE INSTALLATION, 206A/B HIGH AFT
						X				D206-667-103	CROSSTUBE INSTALLATION, 206L/L-1/L-3/L-4 HIGH FWD
							X			D206-667-203	CROSSTUBE INSTALLATION, 206L/L-1/L-3/L-4 HIGH AFT
								X		D407-667-105	CROSSTUBE INSTALLATION, 407 HIGH FWD
									X	D407-667-205	CROSSTUBE INSTALLATION, 407 HIGH AFT
1				1						D206-667-141	CROSSTUBE ASSEMBLY, 206A/B HIGH FWD
2					1					D206-667-241	CROSSTUBE ASSEMBLY, 206A/B HIGH AFT
3						1				D206-667-143	CROSSTUBE ASSEMBLY, 206L/L-1/L-3/L-4 HIGH FWD
4							1			D206-667-243	CROSSTUBE ASSEMBLY, 206L/L-1/L-3/L-4 HIGH AFT
5								1		D407-667-145	CROSSTUBE ASSEMBLY, 407 HIGH FWD
6									1	D407-667-245	CROSSTUBE ASSEMBLY, 407 HIGH AFT
10				*2	*2	*2		*2		D2891-1	SUPPORT
11							*2			D2892-1	SUPPORT
12									*1	D2894-1	SUPPORT
13				*2	*2	*2		*2		D2856-400-694	ABRASION STRIP
14							*2		*2	D2856-400-773	ABRASION STRIP
15									*1	D2856-600-851	ABRASION STRIP
16				*4	*4	*4		*4		MS21920-20	CLAMP
17							*4		*4	MS21920-22	CLAMP
18									*2	MS21920-24	CLAMP
19				4	4	4		4		AN5-32A	BOLT
20							4		4	AN5-34A	BOLT
21				4	4	4	4	4	4	MS21042L5	NUT (OR MS21042-5)
22				8	8	8	8	8	8	AN960JD516	WASHER
23									*2	D3190-1	CHAFING SHIELD
30	8									AN4-6A	BOLT
31	8									AN4-7A	BOLT
32	16									AN960JD416	WASHER
33	2									D3193-041	SPACER BLOCK ASSEMBLY
40		2		*2		*2	*2	*2	*2	D2873-043	NUT PLATE
41		2		*2		*2	*2	*2	*2	D2873-045	NUT PLATE
42			2		2					D2872-043	NUT PLATE
43			2		2					D2872-045	NUT PLATE
44		10		10		10				AN5-7A	BOLT
45		10	10		10		10	10	10	AN5-10A	BOLT
46		4	4	4	10	4		4		AN5-30A	BOLT
47		4					4		4	AN5-32A	BOLT
48		18	18	10	12	10	10	10	10	AN960JD516	WASHER
49		4	4		6					MS21042L5	NUT (OR MS21042-5)

*REFERENCE ONLY. PARTS ARE INCLUDED IN D206-667-141/241/143/243, & D407-667-145/245 ASSEMBLIES ABOVE

• COPYRIGHT © 2001 BY DART AEROSPACE LTD. •

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

Revision: C

Date: 05.07.26

Date : Tuesday, 7/25/2006 11:47:09 AM

User : Kim Johnston

ESTIMATING - DETAIL QUOTATION

Estimate No. :	12346	Date Entered :	3/23/2006
Customer :	CU-DAR001 Dart Helicopters Services	SLS Person :	
R.F.Q. Number :	CHG002	Target Date :	3/23/2006
Part Number :	D206667101	Accepted :	3/24/2006
Drawing Name :	206B FWD X-TUBE	Last Job No. :	26864
Project # :	N/A	Class :	DALAND
Drawing # :	D206-667-141REV B		
Quantities :	Each	1	0
Scrap Allowed :		0.00	0.00
Material :			
Comment :	Est Rev:F 05.09.01 Add holes for compatibility with Bell Skidtubes KJ/JLM		
#	DESCRIPTION	TYPE	DETAIL : Cost Per Unit * Units (Sub-Com., Inv. Item, Ext OP.) OR Setup (hrs)/Run(hrs) (Int. OP.)
			TOTAL COST \$
			1/0.00 0/0.00 0/0.00 0/0.00
1	917 DC	Int. OP.	S: 0.00h/R: 0.00h
			\$0.00
	Comment DOCUMENT CONTROL Photocopy bluefile and create labels as per PPP D206-667-101 CHG002		
2	D6001105	Inv. Item	\$226.48*1.00
			\$226.48
	Comment Pick: Qty Part number Description Batch 1 D6001-105 Crosstube Check OD = 2.250"; ID = 1.874"		
3	20 MORI SEIKI	Int. OP.	S: 0.00h/R: 0.00h
			\$0.00
	Comment MORI SEIKI CNC LATHE LARGE 1-Fill tube with sand & install plugs DT8534 on both ends as per Folio FA083 2-Turn first side as per Folio FA083 3-Deburr & Inspect for surface damage. Repair damage within limits as per Dwg D206-667-141.		
4	1001 QC1	Int. OP.	S: 0.00h/R: 0.00h
			\$0.00
	Comment INSPECT ALL DIM TO DIM SHEET		
5	20 MORI SEIKI	Int. OP.	S: 0.00h/R: 0.00h
			\$0.00
	Comment MORI SEIKI CNC LATHE LARGE 1-Turn second side as per Folio FA083 2-Deburr & Inspect for surface damage. Repair damage within limits as per Dwg D206-667-141. 3-Polish entire outside surface of crosstube 4-Remove sand and plugs		

Date : Tuesday, 7/25/2006 11:47:09 AM

User : Kim Johnston

ESTIMATING - DETAIL QUOTATION

Estimate No. : 12346

Part Number : D206667101

#	DESCRIPTION	TYPE	DETAIL	Cost Per Unit * Units	(Sub-Com., Inv. Item, Ext OP.)	OR	Setup (hrs)/Run(hrs)	(Int. OP.)
			TOTAL COST \$					
				1/0.00			0/0.00	0/0.00
5-Scribe part # and batch # using vibrating stylus as per Dwg D206-667-141								
6	1001 QC1	Int. OP.	S: 0.00h/R: 0.00h					
			\$0.00					
Comment INSPECT ALL DIM TO DIM SHEET								
7	915 QC8	Int. OP.	S: 0.00h/R: 0.00h					
			\$0.00					
Comment SECOND CHECK								
8	431 HAND FINISHING1	Int. OP.	S: 0.00h/R: 0.00h					
			\$0.00					
Comment HAND FINISHING RESOURCE #1 Chemical Conversion Coat as per QSI 005 4.1								
9	300 BENDING	Int. OP.	S: 0.00h/R: 0.00h					
			\$0.00					
Comment BENDING MACHINE Bend tube as per Dwg D206-667-141 using CNC bender program 206B-fw and Folio FT_____								
10	918 QC6	Int. OP.	S: 0.00h/R: 0.00h					
			\$0.00					
Comment DIMENSIONAL CHECK								
11	311 LANDING GEAR 1	Int. OP.	S: 0.00h/R: 0.00h					
			\$0.00					
Comment LANDING GEAR RESOURCE 1 1-Drill pilot holes in tube using drill Jig DT8541 & DT8542 as per Dwg D206-667-141. Drill all (3) top holes. 2-Drill & ream holes as per Dwg D206-667-141 using drill Jig DT8575 & DT8576. Drill all (3) top holes. 3-Flip tube and switch drilling Jigs from right to left, left to right. Locate Jigs off existing holes using "T" pins. 4-Drill pilot holes using drill Jig DT8541 & DT8542 as per Dwg D206-667-141. Drill only the top (2) holes. 5-Drill pilot holes as per Dwg D206-667-141. Drill only the top (2) holes. 6-Drill Fwd rivet holes using drill Jig DT8787FWD as per Dwg D206-667-141. Note: Fwd side has 3x top holes. 7-Drill Aft rivet holes using drill Jig DT8787AFT as per Dwg D206-667-141. 8-C'sink holes as per Dwg D206-667-141. Allow rivet to sit below surface to compensate for paint. 9-Deburr & Inspect for surface damage. Repair damage within limits as per Dwg D206-667-141								
12	919 QC5	Int. OP.	S: 0.00h/R: 0.00h					
			\$0.00					
Comment INSPECT WORK TO CURRENT STEP								

Date : Tuesday, 7/25/2006 11:47:10 AM

User : Kim Johnston

ESTIMATING - DETAIL QUOTATION

Estimate No. : 12346

Part Number : D206667101

#	DESCRIPTION	TYPE	DETAIL Cost Per Unit * Units (Sub-Com., Inv. Item, Ext OP.)	OR Setup (hrs)/Run(hrs)	(Int. OP.)
			TOTAL COST \$		
			1/0.00	0/0.00	0/0.00
13	431 HAND FINISHING1	Int. OP.	S: 0.00h/R: 0.00h		
			\$0.00		
	Comment HAND FINISHING RESOURCE #1 Chemical Conversion Coat as per QSI 005 4.1				
14	921 QC3	Int. OP.	S: 0.00h/R: 0.00h		
			\$0.00		
	Comment INSPECT POWDER COAT/CHEMICAL CONVERSION				
15	900 OUTSIDE SERVICE	Ext. OP.	\$0.00*1.00		
			\$0.00		
	Comment OUTSIDE SERVICES Liquid Penetrant Inspection as per QSI 038Or Issue P/O: _____ LPI as per ASTM 1417 Level 2 Attach copy of NDT results to work order				
16	711 PACKAGING 1	Int. OP.	S: 0.00h/R: 0.00h		
			\$0.00		
	Comment PACKAGING RESOURCE #1 Inspect for transit damage Ensure copy of NDT results attached to work order.				
17	918 QC6	Int. OP.	S: 0.00h/R: 0.00h		
			\$0.00		
	Comment Inspect for damage & ensure results are as per Dwg D206-667-103				
18	425 SPRAY PAINTING	Int. OP.	S: 0.00h/R: 0.00h		
			\$0.00		
	Comment SPRAY PAINTING 1-Prime inside and outside crosstube as per QSI 005 4.2 2-Paint outside crosstube with White Imron as per QSI 005 4.2				
19	1003 QC14	Int. OP.	S: 0.00h/R: 0.00h		
			\$0.00		
	Comment Inspect Spray Paint Wrap in plastic bag to protect from scratches				
20	D2856400	Inv. Item	\$4.24*1.21		
			\$5.15		
	Comment Pick: Qty Part number Description Batch 2 D2856-400(Cut to 6.94") Abrasion Strip _____				
21	D2873043	Inv. Item	\$12.63*2.00		
			\$25.26		
	Comment Pick: Qty Part number Description Batch 2 D2873-043 Nut Plate _____				
22	D2873045	Inv. Item	\$11.63*2.00		
			\$23.26		
	Comment Pick: Qty Part number Description Batch 2 D2873-045 Nut Plate _____				

Date : Tuesday, 7/25/2006 11:47:10 AM

User : Kim Johnston

ESTIMATING - DETAIL QUOTATION

Estimate No. : 12346

Part Number : D206667101

#	DESCRIPTION	TYPE	DETAIL	Cost Per Unit * Units	(Sub-Com., Inv. Item, Ext OP.)	OR	Setup (hrs)/Run (hrs)	(Int. OP.)
			TOTAL COST \$					
				1/0.00		0/0.00	0/0.00	0/0.00
23	D28911	Inv. Item		\$60.60*2.00				
				\$121.20				
	Comment Pick: Qty Part number Description Batch 2 D2891-1 Support _____							
24	MS20601AD4W8	Inv. Item		\$0.00*14.00				
				\$0.00				
	Comment Pick: Qty Part number Description Batch 14 MS20601AD4W8 Rivet _____							
25	MS2192020	Inv. Item		\$11.29*4.00				
				\$45.16				
	Comment Pick: Qty Part number Description Batch 4 MS21920-20 Clamp _____							
26	311 LANDING GEAR 1	Int. OP.		S: 0.00h/R: 0.00h				
				\$0.00				
	Comment LANDING GEAR RESOURCE 1 1-Install abrasion strips as per QSI 035 using DT8579. Note: (3) top holes should be facing up. 2-Install supports and clamps as per Dwg D206-667-141. Torque clamps to 80-100 in lb 3-Install nut plates as per Dwg D206-667-141. Touch-up rivet heads with Imron paint.							
27	919 QC5	Int. OP.		S: 0.00h/R: 0.00h				
				\$0.00				
	Comment INSPECT WORK TO CURRENT STEP							
28	711 PACKAGING 1	Int. OP.		S: 0.00h/R: 0.00h				
				\$0.00				
	Comment PACKAGING RESOURCE #1 Pick Packing Kit							
29	AN532A	Inv. Item		\$0.86*4.00				
				\$3.45				
	Comment Bolt Batch: _____							
30	MS21042L5	Inv. Item		\$0.32*4.00				
				\$1.26				
	Comment Nut Batch: _____							
31	AN57A	Inv. Item		\$0.25*10.00				
				\$2.50				
	Comment Pick: Packing Kit Qty Part number Description Batch 10 AN5-7A Bolt _____							

Date : Tuesday, 7/25/2006 11:47:10 AM

User : Kim Johnston

ESTIMATING - DETAIL QUOTATION

Estimate No. : 12346

Part Number : D206667101

			DETAIL	Cost Per Unit * Units	(Sub-Com.,Inv. Item,Ext OP.)	OR	Setup (hrs)/Run(hrs)	(Int.OP.)		
#	DESCRIPTION	TYPE	TOTAL COST \$							
			1/0.00		0/0.00		0/0.00		0/0.00	
32	AN530A	Inv. Item	\$0.51*4.00							
			\$2.04							
	Comment Pick:Packing Kit Qty Part number Description Batch 4 AN5-30A Bolt _____									
33	AN960JD516	Inv. Item	\$0.06*18.00							
			\$1.08							
	Comment Pick:Packing Kit Qty Part number Description Batch 10 AN960JD516 Washer _____									
34	922 QC4	Int. OP.	S: 0.00h/R: 0.00h							
			\$0.00							
	Comment INSPECT 100% KITS FOR COMPLETENESS									
35	711 PACKAGING 1	Int. OP.	S: 0.00h/R: 0.00h							
			\$0.00							
	Comment PACKAGING RESOURCE #1 Identify and pack for shipping as per PPP D206-667-101 Location: _____ PPP Rev: _____									
36	917 DC	Int. OP.	S: 0.00h/R: 0.00h							
			\$0.00							
	Comment DOCUMENT CONTROL Inspection Level 21									

Date : Tuesday, 7/25/2006 11:47:10 AM

User : Kim Johnston

ESTIMATING - DETAIL QUOTATION

Estimate No. : 12346

Part Number : D206667101

Total Time	0.00			
Sub Components	\$0.00			
Material Cost	\$456.84			
Setup Cost	\$0.00			
Run Cost	\$0.00			
Scrap Run Cost	\$0.00			
Sub-Contract Cost	\$0.00			
Total Cost	\$456.84			
Cost Per Unit	\$456.84			
Markup Material	67.00%			
Markup Shop/OP.	67.00%			
Markup Subcontract	67.00%			
Currency Exchange USD	1.2000			
Quoted /Unit	\$762.92			
Final Each	\$635.77			
Final Quoted	\$635.77			
Gross Profit	40.12%			

Sent Via : On : / / By : To :

Written by _____ Approved by _____ Delivery _____ Date _____

Date: Friday, 6/9/2006 11:00:31 AM
 User: Linda Lacelle

Process Sheet

Customer : CC-DAR01 Dart Aerospace Ltd. Drawing Name : D206-667
 Job Number : 27470
 Estimate Number : 10804
 P.O. Number : N/A Part Number : Z_CUSTOM
 This Issue : 6/9/2006 S.O. No. : N/A Drawing Number : UPDATE PAPERWORK
 Prsht Rev. : NC Project Number : N/A
 First Issue : N/A Type : N/A Drawing Revision : N/A
 Previous Run : 00015 Material : N/A
 Due Date : 6/16/2006 Qty: 1 Um: Each
 Written By :
 Checked & Approved By :
 Comment : *x 24*

Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description :

1.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

AD NEW PAPERWORK TO KITS INSTOCK

DSI 9337 REV.A

D206-667-101

D206-667-103

D206-667-201

D206-667-203

2.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

INSPECT LEVEL 21

Job Completion



D206-667-101 B24244 2X

Handwritten signature and date: 6/9/06
Handwritten date: 06-09-05

Date: Monday, 28/08/2006 9:18:09 AM
 User: Linda Lacelle

Process Sheet

Customer	: CC-DAR01 Dart Aerospace Ltd.	Drawing Name	: UPDATE PAPERWORK
Job Number	: 28349		
Estimate Number	: 10804		
P.O. Number	: N/A	Part Number	: Z_CUSTOM
This Issue	: 28/08/2006 S.O. No. : N/A	Drawing Number	: D206-667
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: N/A Type : N/A	Drawing Revision	: N/A
Previous Run	: 28348	Material	: N/A
Written By	: _____	Due Date	: 04/09/2006
Checked & Approved By	: _____	Qty:	37 Um: Each
Comment	: _____		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

1.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

REMOVE KITS FROM STK

FG 23 -> D206-667-011 B 20075 B24048 (3X) / 10

D206-667-013 B —

D206-667-015 B —

D206-667-101 B 24244 (NCR071) x2, B16589, B16590, B16611, B16612,
 B16613, B16615, B16616, B16618, B17013, B17026,

D206-667-103 B —

✓ D206-667-201 B 16640

D206-667-203 B —

✓ D407-667-103 B 19119, B19125, B19128, B19129, B19120, B19143, B19147,
 B19140, B19139, B19138, B19137, B19135, B19134, B19133, B19132, B19130

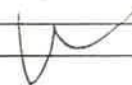
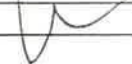
✓ D407-667-205 B 19117, B19116

D412-630-024 B —

SB 06/08/30

Date: Thursday, 19/10/2006 1:59:28 PM
 User: Linda Lacelle

Process Sheet

Customer	: CC-DAR01 Dart Aerospace Ltd.	Drawing Name	: CROSSTUBES
Job Number	: 29080		
Estimate Number	: 10804		
P.O. Number	: N/A	Part Number	: Z_CUSTOM
This Issue	: 19/10/2006 S.O. No. : N/A	Drawing Number	: CHECK SUPPORTS
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: N/A Type : OVERHEAD	Drawing Revision	: N/A
Previous Run	: 00015	Material	: N/A
Written By	: 	Due Date	: 26/10/2006 Qty: 1 Um: Each
Checked & Approved By	: 		
Comment	:		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

1.0

MISC

MISCELLANEOUS



Comment: MISCELLANEOUS

OPEN ALL FINISHED GOOD PRODUCT AND INSPECT SUPPORT INSTALLATION

D407-667-105: B19129, B19128, B19125, B19620, B19143, B19142
 B19619, B19140, B19139, B19138, B19137, B19134, B19132, B19135
 B19133, B19130

D407-667-205: B19116, B19117,

D206-667-101 B16618, B16615, B16611, B16590, B24244, B24244
 B17026, B16612, B16613, B16616, B17013

D206-667-201


 19-10-06